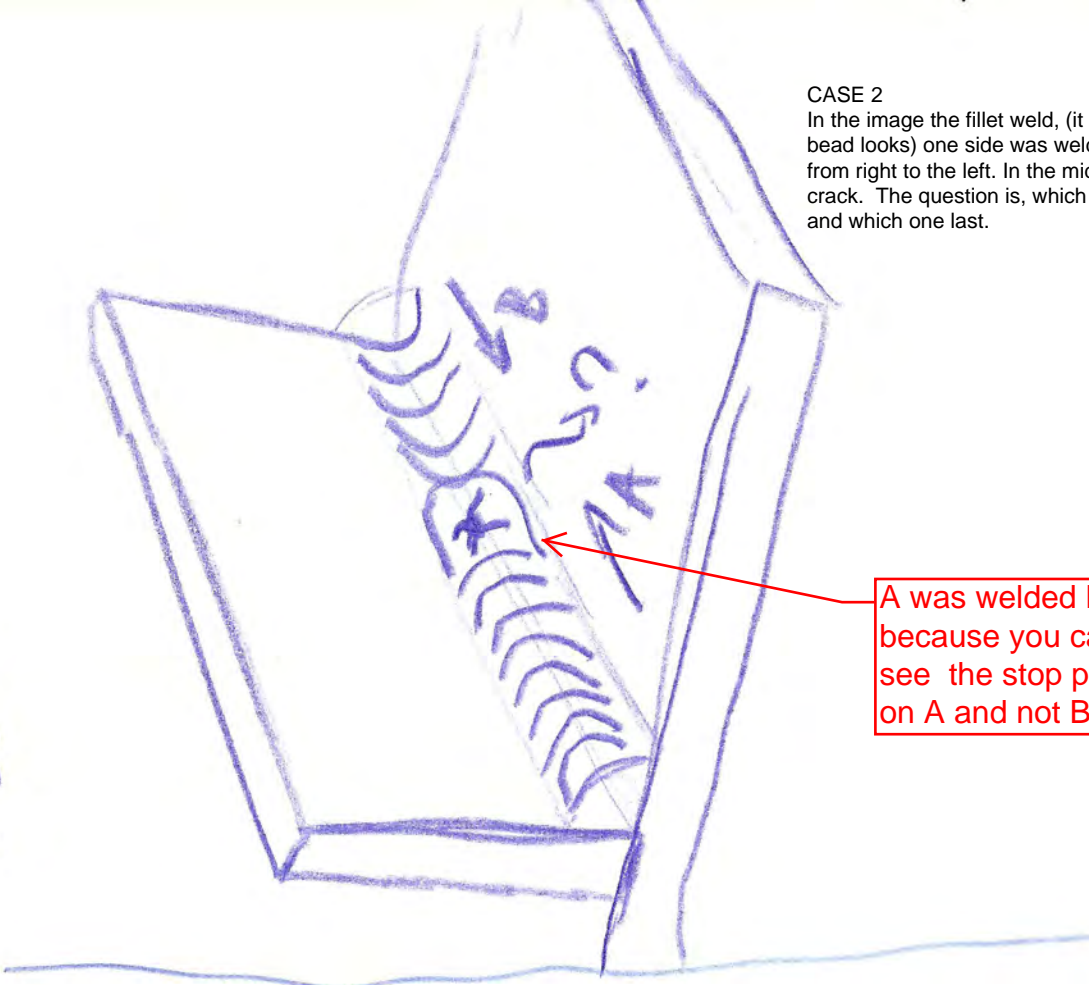


CASE 2

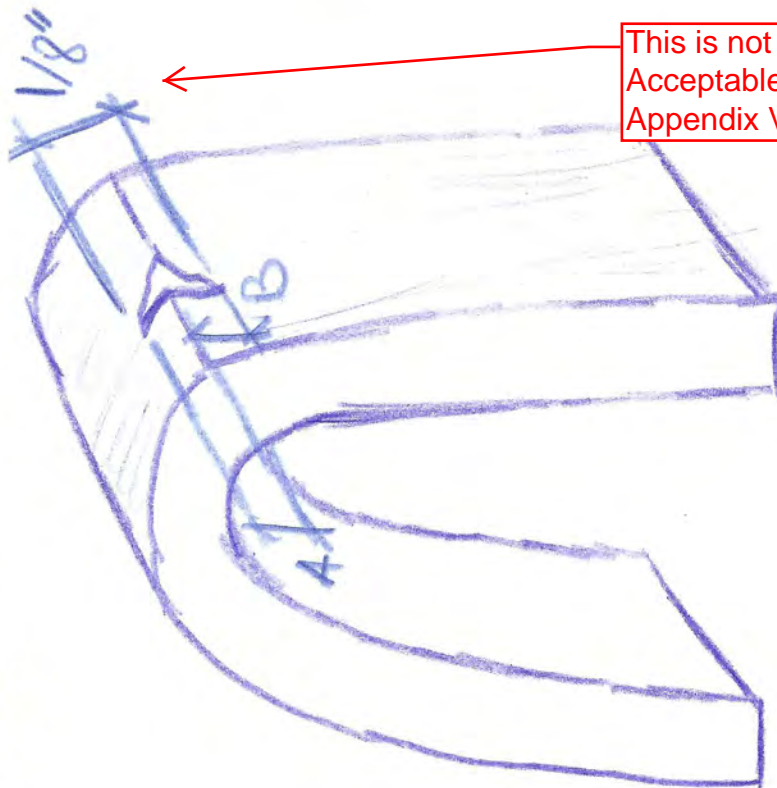
In the image the fillet weld, (it is obvious by the way the weld bead looks) one side was welded from left to right and the other from right to the left. In the middle you see a stop with a crater crack. The question is, which one of the welds were welded first and which one last.

CASE 2



A was welded last because you can see the stop point on A and not B

This is not a crack because cracks are linear. Acceptable bend test per Book of Specifications Appendix VIII page 9 paragraph (1)



CASE 1

CASE 1

A bend specimen that has a discontinuity as shown. It has that triangle shape on both directions, along the thickness as well along the width. Can this be considered as a crack? it is a separation in both directions as the specimen is bent? Its dimensions are equal to the minimum allowable size ( $< 1/8$ "). There is neither slag nor lack of fusion noted therefore it should be accepted?